#### **项目报告** Project Report

KN95 (N95/FFP2) 口罩机海外合伙人项目规划书 KN95 (N95 / FFP2) Mask factory plan

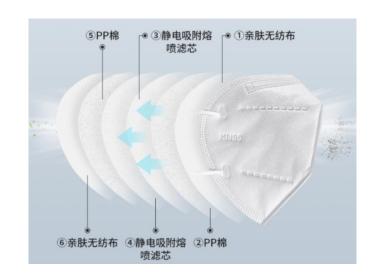
版本(Version number): V8.0

日期(Date): 2020/04/09

说明: N95、N100(FFP2、FFP3)生产规划兼容性可满足两种

Note: The production planning compatibility of N95 and

N100 (FFP2 and FFP3) can meet two requirements





# Winning Together with your Partner by localizing Mask Production

Improve Customer Experience by setting up your own production line.







#### A.What will you get?

- 1) Your own branded N95/N99 mask
- ② Sustainable manufacturing capability of N95/N99 masks

#### B.What Help will you prepare for?

- After purchasing 1M Pcs KN95 masks, we'll provide an automatic line for free
- 2 You'll need a factory floor/Area for the set up
- ③ Only need 2 workers to operate
- 4 Available sales qualification and Market channels of N95/N99 mask

#### C.Total Solution by Autotec China

- ① JV Project: 50% by 50%
- 2 Free All-In-One automatic manufacturing line, with output of 40-50pcs masks/min
- 3 All raw materials and other supplies for the production
- 4 All knowledge and training needed to set up and produce



#### 项目介绍

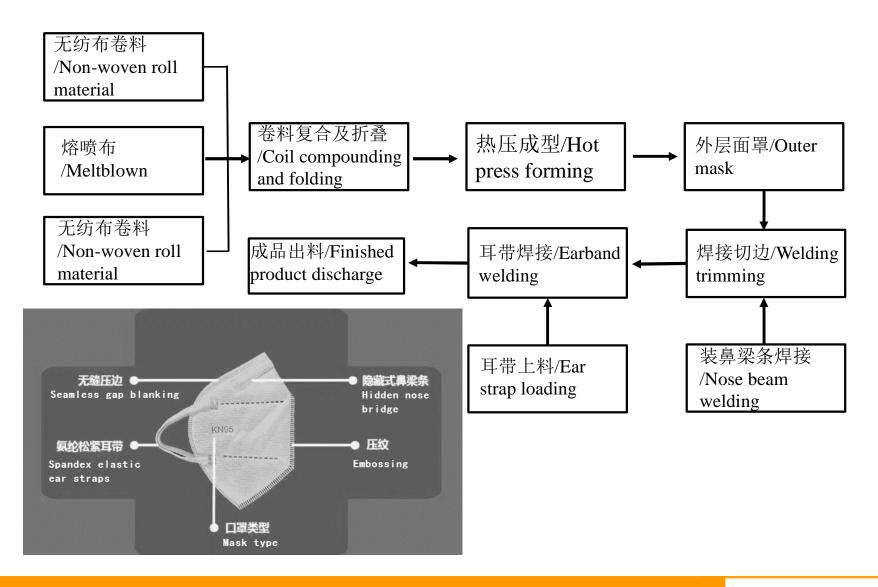
# Project introduction

Automatic N95 face mask production lineSUNNEXION	
Product shape size	10000mmX1500mmX2000mm
Fixture types	1/Automatic loading;
	2/The mask body is welded into shape;
	3/The bridge of the nose will be fitted automatically;
	4/Automatic ear band welding;
	5/Cutting molding;
Fixture Weight	1000Kg
Power Requirements	220V/20Kw
Air supply	7±10%Bar
Operating environment	Work Temperature:-5-40°€;
	Relative humidity:5-40%HR
	Cleanliness class(>one hundred Thousand class)
Production efficiency	40-50pcs/min



#### N95口罩工艺流程(不带阀)

(Process flow of N95 mask (without valve)):

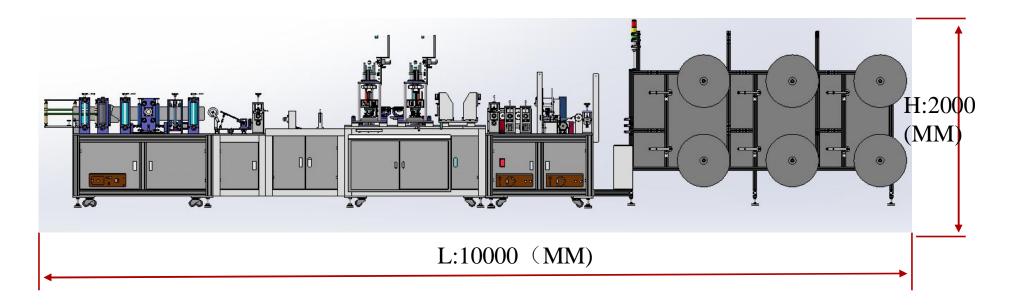


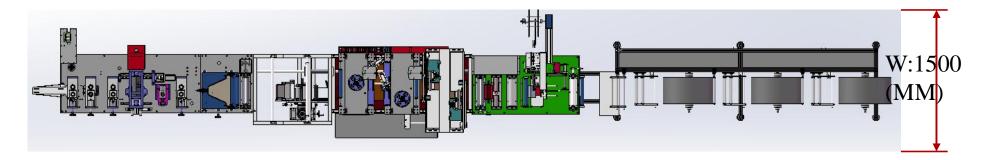


#### N95口罩手动线工艺流程参考(带阀) (N95 mask manual line process flow reference (with valve)):



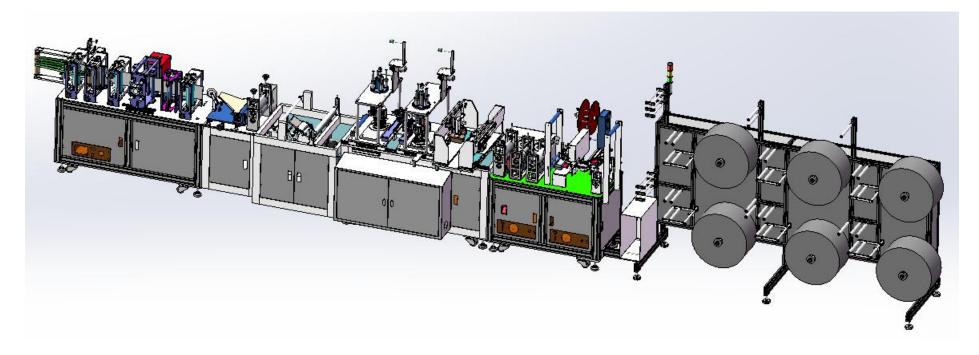
#### 产线介绍 Line introduction







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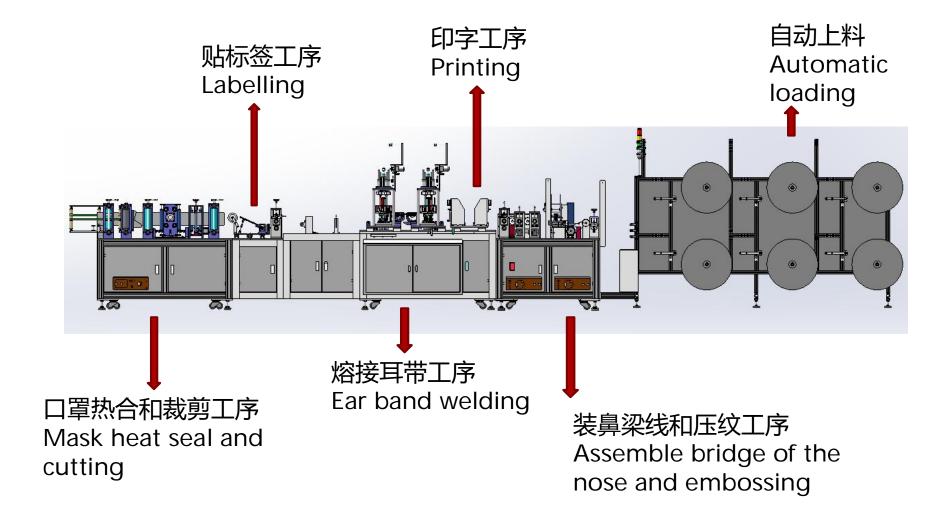


轴测图 Axonometric drawing



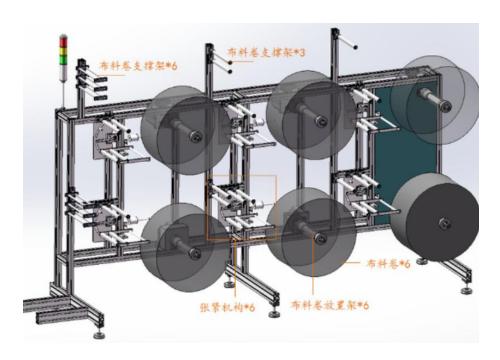
#### 功能介绍

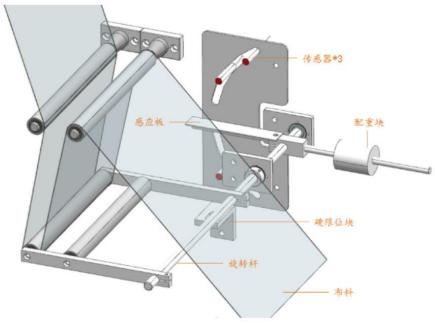
#### Function introduction





# **自动上料** Automatic loading





#### 口罩鼻梁条种类

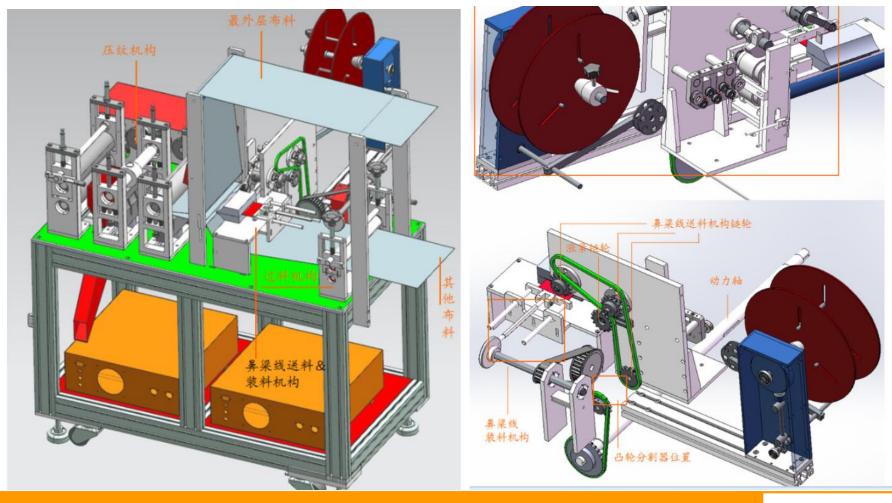
Type of nose strip of mask





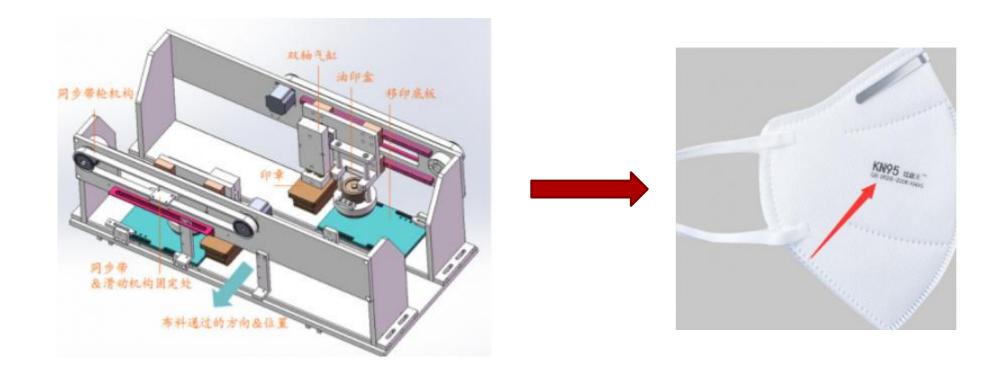
#### 装鼻梁线和压纹工序

Assemble bridge of the nose and embossing



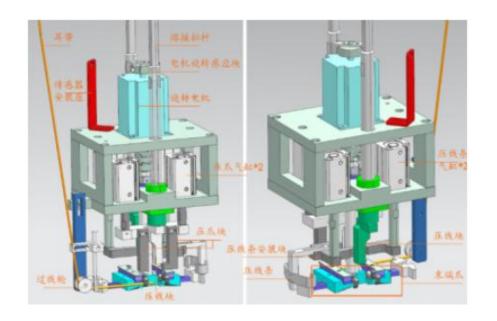


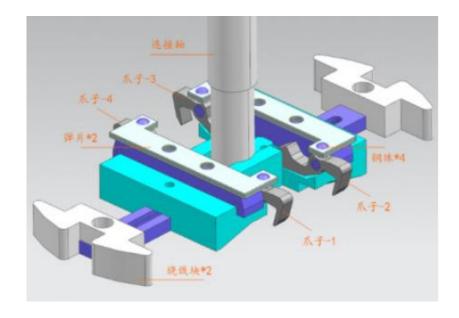
# **印字工序** Printing



# 熔接耳带工序

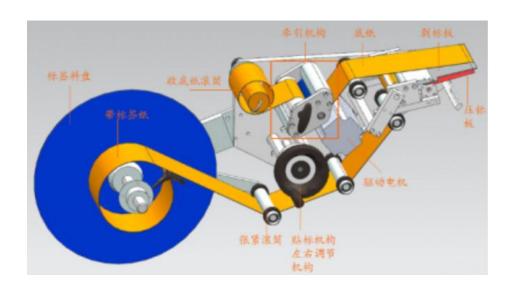
# Ear band welding

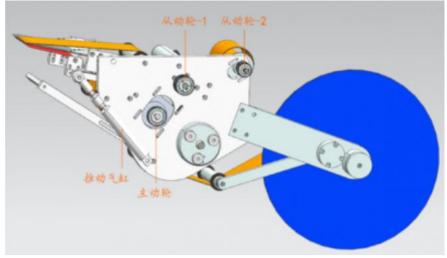






# **贴标签工序** Labelling

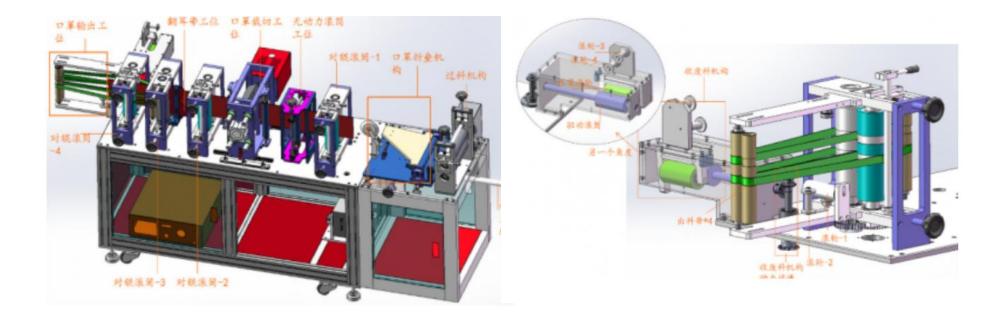






#### 口罩热合和裁剪工序

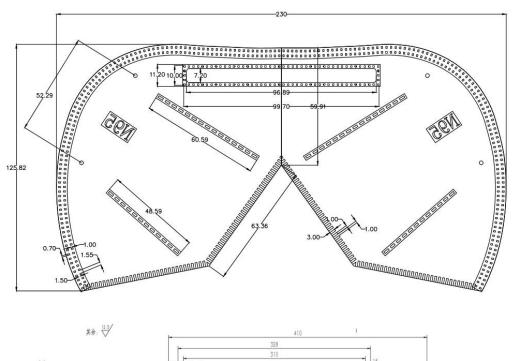
Mask heat seal and cutting

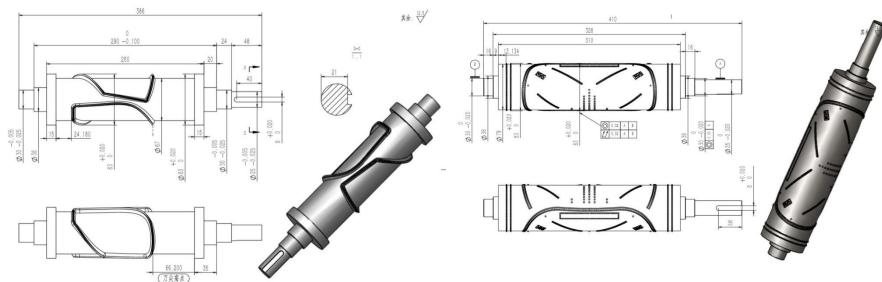




#### 口罩裁剪工序

Mask cutting







#### 项目视频案列

Project video case





# **净化车间图片** Clean workshop picture





# **净化车间图片** Clean workshop picture





# **净化车间图片** Clean workshop picture





# 净化车间图片

# Clean workshop picture







#### **口罩原材料** Mask raw material







#### 医用口罩测试设备/Medical mask testing equipment



表面张力仪 Surface Tensiometer



医用口罩气体交换压力差测试仪 Medical mask gas exchange pressure difference tester



气相色谱仪 Gas spectrometer



医用口罩阻燃测试仪 Flame retardant tester for medical masks



口罩细菌过滤效率(BFE)检测仪 Mask Bacterial Filtration Efficiency (BFE) Tester



口罩表面抗湿性测试仪 Mask surface moisture resistance tester



医用口罩合成血液穿透测试仪
Synthetic blood penetration tester for medical mask



医用口罩拉力试验机 Medical mask tensile testing machine





#### 医用口罩测试设备/Medical mask testing equipment



呼吸阻力测试仪 Respiratory resistance tester



口罩下方视野计 Perimeter under the mask



防护口罩死腔测试仪 Protective mask oral tester



呼气阀气密性测试仪 Exhalation valve air tightness tester



口罩颗粒物防护效果检测仪 Mask particle protection effect detector



口罩密合性测试仪 Mask adhesion tester



口罩过滤效率测试仪 Mask filtration efficiency tester



防毒面具试验系统 Gas mask test system





#### 医用口罩环氧乙烷灭菌器

/Ethylene oxide sterilizer for medical mask





# THANKS

